

NICKEL ALLOY

ALLOY 22



Alloy 22 (UNS N06022)

Alloy 22, is a versatile austenitic nickel-chromium-molybdenum-tungsten alloy with enhanced resistance to pitting, crevice corrosion and stress corrosion cracking. The high chromium content provides good resistance to oxidizing media while the molybdenum and tungsten content give good resistance to reducing media. This nickel alloy also has excellent resistance to oxidizing aqueous media including wet chlorine and mixtures containing nitric acid or oxidizing acids with chlorine ions.

Alloy 22 has resistance to oxidizing acid chlorides, wet chlorine, formic and acetic acids, ferric and cupric chlorides, sea water, brine and many mixed or contaminated chemical solutions, both organic and inorganic. This nickel alloy also offers optimum resistance to environments where reducing and oxidizing conditions are encountered in process streams. This is beneficial in multi-purpose plants where such "upset" conditions occur frequently.

AVAILABLE TUBE PRODUCT FORMS

STRAIGHT

COILED

SEAMLESS

SEAM WELDED AND COLD REDRAWN

SEAM WELDED, COLD REDRAWN AND ANNEALED

TYPICAL MANUFACTURING SPECIFICATIONS

ASTM B622

ASTM B626

Also individual customer specifications.

TYPICAL APPLICATIONS

PROCESSING EQUIPMENT

HEAT EXCHANGERS

HYDRAULIC SYSTEMS

VESSELS

INDUSTRIES PREDOMINANTLY USING THIS GRADE

CHEMICAL PROCESSES

OIL AND GAS



Technical Data

MECHANICAL PROPERTIES

Temper	Annealed	
Tensile Rm	111	ksi (min)
Tensile Rm	765	MPa (min)
R.p. 0.2% Yield	52	ksi (min)
R.p. 0.2% Yield	359	MPa (min)
Elongation (2" or 4D gl)	25	% (min)

PHYSICAL PROPERTIES (Room Temperature)

Specific Heat (0-100°C)	414	J.kg ⁻¹ .°K ⁻¹
Thermal Conductivity	10.2	W.m ⁻¹ .°K ⁻¹
Thermal Expansion	6.9	mm/m/°C
Modulus Elasticity	206	GPa
Electrical Resistivity	4.48	Ohm-cm
Density	8.69	g/cm ³

CHEMICAL COMPOSITION

(% by weight)

Element	Min	Max
C	-	0.015
Si	-	0.08
Mn	-	0.50
P	-	0.02
S	-	0.02
Cr	20.0	22.5
Co	-	2.5
Mo	12.5	14.5
Ni	Balance	