OIL & GAS
High Precision Tubing Solutions for Demanding Oil & Gas Applications
TUBING EXCELLENCE

With over 70 years of engineering expertise in supplying high precision tubes, Fine Tubes and Superior Tube work closely with customers worldwide developing high specification tubing solutions to help them solve their technical challenges. We manufacture high performance tubes in an ever expanding range of stainless steel, nickel, titanium and zirconium alloys for supercritical Oil & Gas applications.

TUBING INNOVATIONS

Fine Tubes and Superior Tube benefit from a world-class reputation for innovative and high quality tubing solutions geared towards the Oil & Gas industry. Here are a few examples:

- **1970**
  Technological advances for subsea developments in the 1970’s.

- **1988**
  Fine Tubes manufacture data logging tubes for the downhole oil and gas markets.

- **2003**
  Fine Tubes manufacture super pressure instrumentation tubing operating at up to 60,000 psi (4,100 bar).

- **2013**
  Fine Tubes awarded 9COM Approval with Saudi Aramco and to supply stainless steel, nickel alloy and titanium tube products.

- **2015**
  Fine Tubes contributes to the Advanced Well Equipments Standardization Group (AWES), setting industry standards for the manufacture of tubing encased conductor (TEC).

- **2015**
  Superior Tube supply heat exchanger tubing for a new FPSO vessel operating in the Santos Basin Field Development, Brazil.

- **2013**
  Fine Tubes supply Parker Hannifin with corrosion-resistant 8Mo alloy tubes bound for use in the BP Schiehallion field, North Sea.
OIL & GAS
The Oil & Gas sector represents one of Fine Tubes and Superior Tube’s principal markets for supply of a wide range of tubular product forms and materials. Our products have been successfully applied in some of the most aggressive subsea and downhole conditions and we have a long proven track record of supplying products that meet the strict quality requirements of the oil and gas sector.

Superior Tube and Fine Tubes offers coiled and straight length tubing in a wide range of corrosion resistant stainless steels, titanium alloys and nickel alloys. We have extensive experience in product supply and innovation in this sector, from the technological advances required for subsea developments in the 1970s up to the deepwater challenges of the day.

**Downhole hydraulic control & injection lines**
Fine Tubes and Superior Tube supply bare line or encapsulated coiled tubing for downhole hydraulic and chemical injection lines in a range of corrosion resistant stainless steel and nickel alloys.

**Downhole data logging for intelligent well completions**
Welded & cold-drawn coiled tubing for the mechanical protection of Tubing Encased Conductor (TEC) and Tubing Encased Fibre (TEF) cables, control lines and sensing cables.

**Subsea & umbilicals**
Superior Tube and Fine Tubes supply high quality umbilical control line and chemical injection tubing. Our seam-welded and redrawn products provide a lower-cost alternative to traditional seamless subsea umbilicals, while delivering equal performance.

**Topside control & instrumentation**
Our expertise in processing special grade stainless steel and nickel alloys make us the ideal partners for the supply of instrumentation packages used in the topside construction of Offshore FPSO, FPSS’s, Spars and TLP’s.

**Pressure housing**
Fine Tubes and Superior Tube supply casing for downhole drilling sensors for directional drilling tools Measurements While Drilling (MWD) and Logging While Drilling (LWD).

**Subsea control & instrumentation**
Up to 2,000 m under the sea, our corrosion resistant tubes are deployed in critical control units for hydraulic pumps, subsea Christmas trees and manifolds. Operating conditions can require our products to be rated up to 60,000 psi operating pressure.
MANUFACTURING CAPABILITIES

ALLOYS
Superior Tube and Fine Tubes produce a wide range of custom-sized tubing in an ever expanding range of alloys – available in four different product forms, i.e. seamless, welded, welded & plugdrawn, welded & redrawn (Weldrawn®) finish.

SEAMLESS, WELDED, WELDED & PLUGDRAWN, WELDED & REDRAWN
Stainless Steel  316, 316L, 316Ti, 317L, 321, 6Mo, 17-4PH, 15-5PH, 904L, Nitronic 50™, Duplex (S31803), Super Duplex (S32750)
Nickel  59, 400, 625, 718, 800, 825, C22, C276, MP35N
Titanium  Ti CP (Grade 1 and Grade 2)
We also manufacture tubing in many other grades. For details please contact us.

PRODUCTION FACILITIES
- Pilger mills
- Draw benches
- Tube welding mills - In-line weld mills
- Controlled atmosphere heat treatment
- Bright annealing
- Pickling & passivation plant
- NDT ultrasonic & eddy current testing
- Hydrostatic testing
- Radiographic examination
- Polishing capabilities
- Full chemical and physical laboratory analysis

SIZE RANGE

Our tubing sizes typical for oil and gas applications range from 3 mm (0.118 in) outer diameter (OD) up to 31 mm (1.22 in) OD in seamless, welded, welded & plugdrawn and welded & redrawn.

Coil lengths without orbital joints are supplied up to 1,500 m (5,000 ft), and up to 13,500 m (45,000 ft) with orbital joints.
TUBING CAPABILITIES

Fine Tubes and Superior Tube offer a full range of tubing solutions for multiple oil and gas applications.
HIGH PRECISION TUBES FOR DEMANDING ENVIRONMENTS

OIL & GAS

TUBING QUALITY

QUALITY SYSTEMS APPROVAL
- ISO 9001
- ISO 14001 (Environmental)
- TÜV Directive 97/23/EC
- P.E.D. Pressure Equipment Directive
- NORSOK M-650
- Statoil TR2385 Compliance
- NADCAP Ultrasonic Testing
- NADCAP Heat Treatment
- NADCAP Fusion Welding

CUSTOMER APPROVALS
- Saudi Aramco
- ADNOC
- ADMA
- ADGAS
- KNPC
- NPCC
- PDO
- Saipem Spa
- Technip
- ZADCO

PROJECT LIST

WORLD PROJECTS
- BP Claire Ridge (North Sea)
- BP Quad 204 (Shetlands)
- Egina Oil Field (Nigeria)
- Golden Eagle (North Sea)
- Goliath (Norway)
- Ichthys (Australia)
- Jasmin Conoco Philips (North Sea)
- Santos Basin Field Development (Brazil)

GCC PROJECTS
- Badra Oilfield (Iraq)
- Barzan Gas Field (Qatar)
- Manifa FDP (Saudi Arabia)
- Nasr FFD (U.A.E.)
- Ruwais 4th NGL Train Project (U.A.E.)
- Satah FFD Project (U.A.E.)
- Shell Majnoon (Iraq)
- Umm Lulu Field Development (U.A.E.)
- Zakum Oil Field Development (U.A.E.)

GLOBAL PRESENCE

Through the partnership between U.K.-based Fine Tubes and U.S.-based Superior Tube both companies can offer increased capabilities, leading to significantly reduced lead times, an extended product portfolio, increased global reach and outstanding customer service.

Our tubing experts deliver high precision tubing to customers in over 35 countries worldwide.

In addition to tube mills in the United Kingdom and the United States, we have sales offices in Germany, France, India and the United States as well as an extensive network of partners in Asia, Europe and the Middle East.

Fine Tubes and Superior Tube are collectively a unit of AMETEK, Inc., a leading global manufacturer of electronic instruments and electromechanical devices.
### SUPERCRIICAL TUBING • GRADE CHART

#### OIL & GAS

<table>
<thead>
<tr>
<th>Grade</th>
<th>UNS No.</th>
<th>Type</th>
<th>Chemical Analysis %</th>
<th>Yield KSI</th>
<th>Tensile KSI</th>
<th>Hardness HV</th>
<th>Density</th>
<th>Temper</th>
<th>Mechanical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>316L</td>
<td>N08366</td>
<td></td>
<td>C: 0.035, Cr: 16.0, Ni: 50.0</td>
<td>310</td>
<td>500</td>
<td>220</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>316Ti</td>
<td>N08367</td>
<td></td>
<td>C: 0.03, Cr: 22.0, Ni: 50.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>904L</td>
<td>N08904</td>
<td></td>
<td>C: 0.035, Cr: 25.0, Ni: 0.25</td>
<td>310</td>
<td>500</td>
<td>210</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>904Ti</td>
<td>N08924</td>
<td></td>
<td>C: 0.03, Cr: 30.0, Ni: 50.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>S31254</td>
<td>N08350</td>
<td>Duplex</td>
<td>C: 0.035, Cr: 25.0, Ni: 0.25</td>
<td>310</td>
<td>500</td>
<td>210</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>S32750</td>
<td>N08367</td>
<td></td>
<td>C: 0.03, Cr: 30.0, Ni: 50.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>NS10</td>
<td>N09060</td>
<td></td>
<td>C: 0.035, Cr: 25.0, Ni: 0.25</td>
<td>310</td>
<td>500</td>
<td>210</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>M20010</td>
<td>N08367</td>
<td></td>
<td>C: 0.03, Cr: 30.0, Ni: 50.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
</tbody>
</table>

### CP Grade 2

<table>
<thead>
<tr>
<th>Grade</th>
<th>UNS No.</th>
<th>Type</th>
<th>Chemical Analysis %</th>
<th>Yield KSI</th>
<th>Tensile KSI</th>
<th>Hardness HV</th>
<th>Density</th>
<th>Temper</th>
<th>Mechanical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>CP2</td>
<td>N06250</td>
<td></td>
<td>C: 0.03, Cr: 22.5, Ni: 50.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>CP7</td>
<td>N07741</td>
<td></td>
<td>C: 0.03, Cr: 30.0, Ni: 50.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>CP9</td>
<td>N08813</td>
<td></td>
<td>C: 0.03, Cr: 35.0, Ni: 50.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
</tbody>
</table>

### Alloy 800

<table>
<thead>
<tr>
<th>Grade</th>
<th>UNS No.</th>
<th>Type</th>
<th>Chemical Analysis %</th>
<th>Yield KSI</th>
<th>Tensile KSI</th>
<th>Hardness HV</th>
<th>Density</th>
<th>Temper</th>
<th>Mechanical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>800</td>
<td>N06600</td>
<td></td>
<td>C: 0.2, Cr: 31.5, Ni: 25.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>825</td>
<td>N06250</td>
<td></td>
<td>C: 0.2, Cr: 35.5, Ni: 25.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>718</td>
<td>N07741</td>
<td></td>
<td>C: 0.2, Cr: 35.5, Ni: 25.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
</tbody>
</table>

### General Purpose

<table>
<thead>
<tr>
<th>Grade</th>
<th>UNS No.</th>
<th>Type</th>
<th>Chemical Analysis %</th>
<th>Yield KSI</th>
<th>Tensile KSI</th>
<th>Hardness HV</th>
<th>Density</th>
<th>Temper</th>
<th>Mechanical Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>CP10</td>
<td>N06250</td>
<td></td>
<td>C: 0.2, Cr: 31.5, Ni: 25.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>CP15</td>
<td>N06250</td>
<td></td>
<td>C: 0.2, Cr: 35.5, Ni: 25.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
<tr>
<td>CP20</td>
<td>N06250</td>
<td></td>
<td>C: 0.2, Cr: 35.5, Ni: 25.0</td>
<td>320</td>
<td>600</td>
<td>280</td>
<td>0.286</td>
<td>ANN</td>
<td>Resistant to pitting &amp; crevice corrosion in seawater. Excellent in Sour Service environments. Highly resistant to stress corrosion cracking. Excellent in chloride, sea and water.</td>
</tr>
</tbody>
</table>
HIGH PRECISION TUBES FOR DEMANDING ENVIRONMENTS

OIL & GAS

FINE TUBES
Plymbridge Road
Plymouth
PL6 7LG
UNITED KINGDOM
E: oilandgas.finetubes@ametek.com
T: +44 (0) 1752 876416
F: +44 (0) 1752 733301
www.finetubes.com

SUPERIOR TUBE
3900 Germantown Pike
Collegeville, PA 19426-3112
UNITED STATES
E: oilandgas.superiortube@ametek.com
T: +1 610.489.5200
F: +1 610.489.5252
www.superiortube.com

SALES OFFICES

Sales Office Europe West
23, Rue Antigna
F-45000 Orléans
FRANCE
E: sales.fr.finetubes@ametek.com
T: +33 (0) 238775-702
F: +33 (0) 238812-407

Sales Office Europe Central
AMETEK GmbH
Rudolf-Diesel-Strasse 16
40670 Meerbusch
GERMANY
E: sales.de.finetubes@ametek.com
T: +49 (0) 7345 235 8467

Sales Office India
AMETEK Instruments India Pvt Ltd
601, Raaj Chambers
Old Nagardas Road
Andheri (East)
Mumbai - 400 069
INDIA
E: sales.in.finetubes@ametek.com
T: +91 (0) 22 6196 8200
F: +91 (0) 22 2836 3613

Sales Office U.S. West
11631 NE 73rd Street
Kirkland, WA 98033-8107
UNITED STATES
E: dirk.fanning@ametek.com
T: +1 425.985.1398

Sales Office U.S. East
3900 Germantown Pike
Collegeville, PA 19426-3112
UNITED STATES
E: donna.l.brown@ametek.com
T: +1 610.489.5260

Disclaimer: The information contained within this brochure is for guidance only and is not intended for warranty of individual application - express or implied.