

NICKEL ALLOY

ALLOY 718



Alloy 718 (UNS N07718)

Alloy 718 was initially developed for the aerospace industry but its excellent strength and corrosion resistance were recognised by the oil industry and it is now widely used in this field also.

Alloy 718 is a nickel-chromium alloy which can be heat-treated to give high strength, good corrosion resistance, ease of formability and which can be welded with good resistance to strain age cracking. The alloy can be used at temperatures up to 700°C.

In the oil industry, Alloy 718 is heat treated such that the hardness does not exceed 40HRC which is the maximum allowed by NACE MR-01-75 / ISO 15156: 3 to prevent stress corrosion cracking. The major applications in this field are Valves and precision tubing.

In the aerospace and power generation industries, Alloy 718 is heat treated to give maximum strength and high creep resistance with typical hardness values exceeding 42HRC. The major applications are components for gas turbines, aircraft engines, fasteners and other high strength applications.

AVAILABLE TUBE PRODUCT FORMS

STRAIGHT
SEAMLESS

TYPICAL MANUFACTURING SPECIFICATIONS

AMS 5589
AMS 5590

Also individual customer specifications.

TYPICAL APPLICATIONS

HEAT EXCHANGERS
WELL HEAD COMPLETION EQUIPMENT
MANDRELS
VALVES

INDUSTRIES PREDOMINANTLY USING THIS GRADE

AEROSPACE
OIL AND GAS
NUCLEAR AND POWER



Technical Data

MECHANICAL PROPERTIES

Temper	Annealed	
Tensile Rm	155	ksi (Max)
Tensile Rm	1069	MPa (Max)
R.p. 0.2% Yield	95	ksi (Max)
R.p. 0.2% Yield	655	MPa (Max)
Elongation (2" or 4D gl)	30	% (min)

PHYSICAL PROPERTIES (Room Temperature)

Specific Heat (0-100°C)	435	J.kg ⁻¹ .°K ⁻¹
Thermal Conductivity	11.4	W.m ⁻¹ .°K ⁻¹
Thermal Expansion	13	µm/µm/°C
Modulus Elasticity	200	GPa
Electrical Resistivity	1.32	µohm/cm
Density	8.19	g/cm ³

CHEMICAL COMPOSITION (% by weight)

Element	Min	Max
C	-	0.08
Si	-	0.35
Mn	-	0.35
P	-	0.015
Al	0.2	0.8
B	-	0.60
Co	-	1
Cr	17	21
Cu	-	0.3
Fe	Balance	
Mo	2.8	3.3
Nb	4.75	5.5
Ni	50	55
Ti	0.65	1.15